

**P5M4T-013**

**DESCRIPTION:** Random Copolymer

**FEATURES:** Good contact clarity and Antistat. Produced without animal derived components or phthalates.

**APPLICATIONS:** Injection Molding: Rigid packaging, housewares and medical devices

PROPERTY	NOMINAL VALUE	SI UNIT		NOMINAL VALUE	ENGLISH UNIT	ASTM TEST METHOD
Melt Flow Rate	10	g/10 min.				D 1238
Density	0.9	g/cm <sup>3</sup>				D 1505
Tensile Yield Strength	28	MPa		4100	psi	D 638
Yield Elongation	11	%		11	%	
Flexural Modulus 1% Secant Tangent	786 NA	MPa		114 NA	kpsi	D 790
Deflection Temperature @ 66 psi (.455 MPa)	74	°C		165	°F	D 648
Rockwell Hardness				94	R	D 785
Notched Izod @ 23°C	30	J/m		.6	ft-lb/in	D 256
Gardner Impact @ 23°C	>36	J		>320	in-lb	D 5420

May-14



**REGULATORY**

FDA - 21 CFR 177.1520 (c) 3.1a

UL Certified 94HB

**Notice regarding medical applications:**

This Flint Hills product meets certain requirements for use in medical applications. It is the responsibility of the medical device or pharmaceutical manufacturer to determine that this Flint Hills product is safe, lawful and technically suitable for the intended use. Flint Hills encourages its customers to review their application with a Flint Hills technical representative to ensure that this product is not used in ways for which it was not intended or tested. Flint Hills makes no warranties (express or implied), promises or guarantees concerning the suitability of this product for use in any given medical application. Not intended for use in the manufacture of any form of implanted medical or surgical device.

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